

TURBULATOR WITH OFFSET LOUVERS AND METHOD OF MAKING SAME**ABSTRACT OF THE DISCLOSURE**

A turbulator with offset louvers and method of
5 making the same for a heat exchanger includes a plurality
of corrugated fins each having a base extending laterally
and longitudinally in a strip. The turbulator also
includes a plurality of louvers spaced along the base and
extending longitudinally and generally perpendicular to the
10 base in an alternating manner, the louvers being rolled in
a direction parallel to a longitudinal axis of the strip.